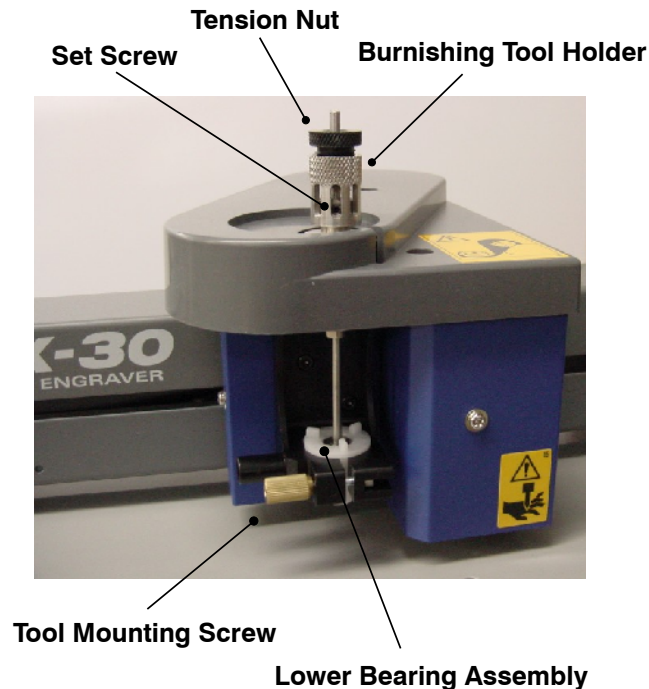


# TPBA - Burnishing Tool Holder



- ① Remove the Engraving Tool Holder and Cutter from the top of the spindle.
- ② Remove the Lower Bearing Assembly and remove the Depth Regulator Nose.
- ③ Reinsert the Lower Bearing Assembly and retighten the Tool Mounting Screw.
- ④ Screw the Burnishing Tool Holder into the top of the spindle. Note that it has a left hand thread, so turning counter-clockwise will tighten it.
- ⑤ Position the piece to be burnished on the machine. Move the spindle over the piece and press the Set Surface key to lower the spindle.
- ⑥ Insert the Burnishing Tool, and push it down against the material that will be burnished.
- ⑦ Lightly tighten the Set Screw in the Burnishing Tool Holder.
- ⑧ Press the Set Surface key and the spindle will raise. Loosen the Set Screw and lower the Burnishing Tool by hand, approximately 1/32" (.030). Retighten the Set Screw.
- ⑨ You are now ready to burnish. The burnisher can be adjusted by repeating step 8. If you are burnishing to deep, raise the burnisher. If the burnisher is skipping across the surface, lower the burnisher.

NOTE: Tension Nut is used to increase or decrease tool pressure. Turn clockwise to increase or counterclockwise to decrease the tool pressure.